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(54) **HEADGEAR ACCESSORY ATTACHMENT APPARATUS**

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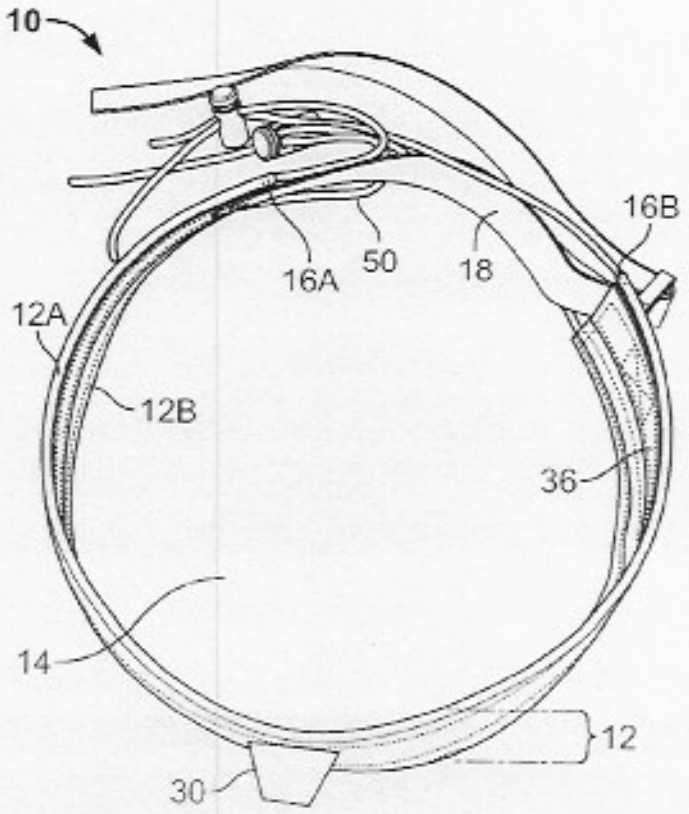
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(57) **ABSTRACT**

A headgear accessory attachment apparatus includes a band having an adjustable size for fitting about a circumference of various outdoor sports helmets such as bicycle, skateboarding, snow sport, mountaineering, equestrian helmets, military helmets, and hard hats used in material moving, dock loading, and airport baggage handling. The accessory attachment apparatus provides the wearer an easy means to attach headgear accessories such as headlamps, helmet cameras, rear lights, goggles, visors, brims, and decorative embellishments to the helmet. The accessories may be permanently or temporarily secured to the accessory apparatus. In one headgear accessory attachment apparatus, the band includes a stop surface that opposes a bottom surface of the headgear when the apparatus is affixed to the headgear such that the apparatus is prevented from becoming dislodged during use.



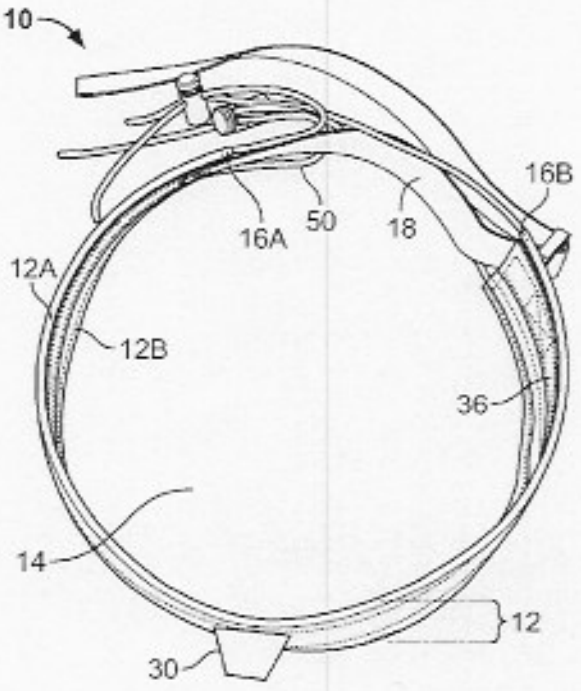



FIG. 1

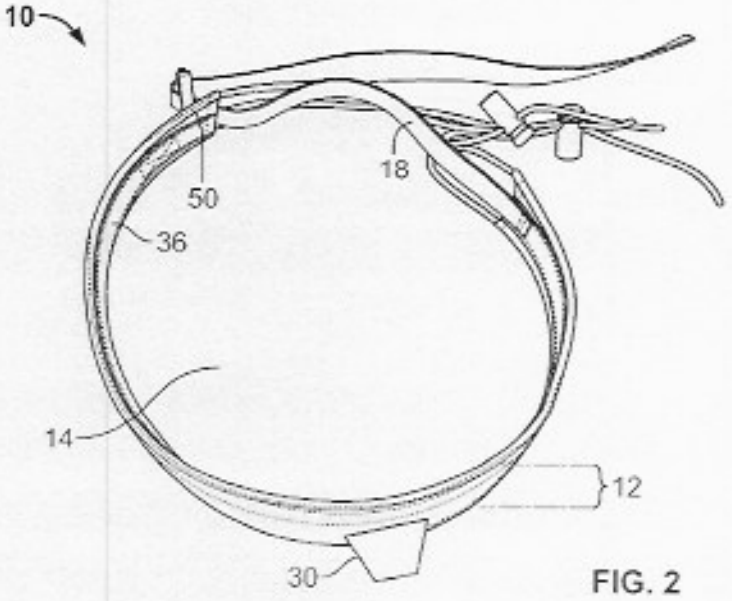



FIG. 2

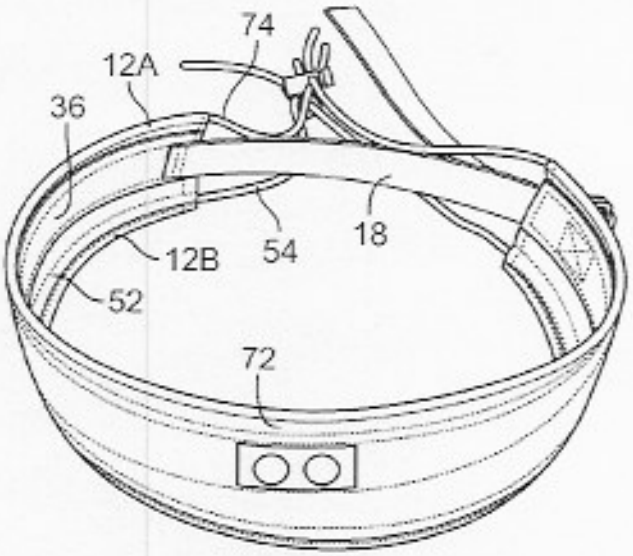



FIG. 3

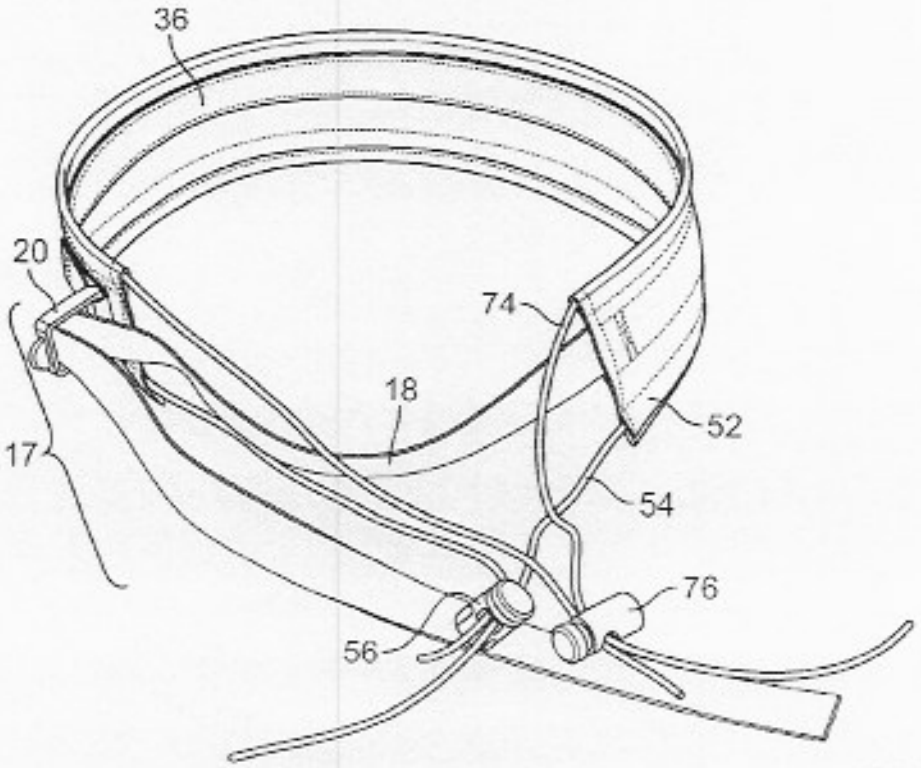



FIG. 4

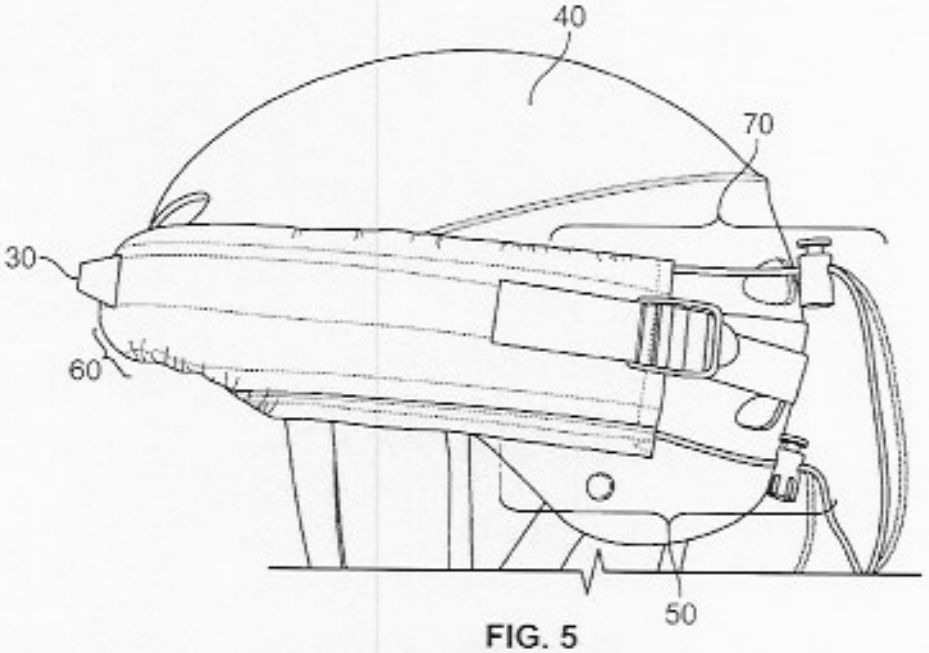



FIG. 5

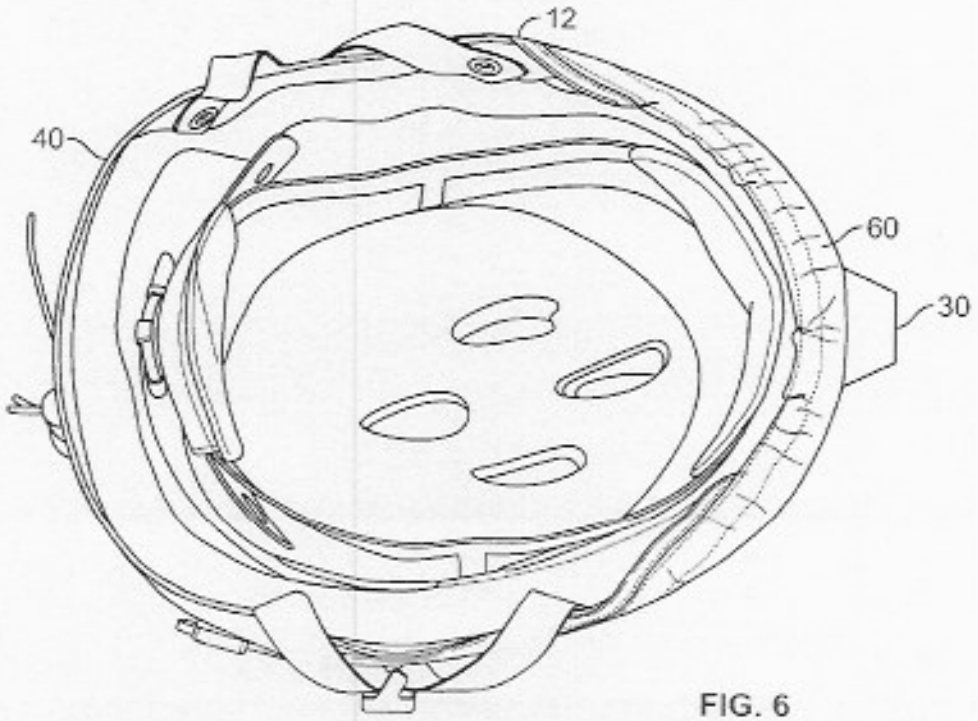



FIG. 6

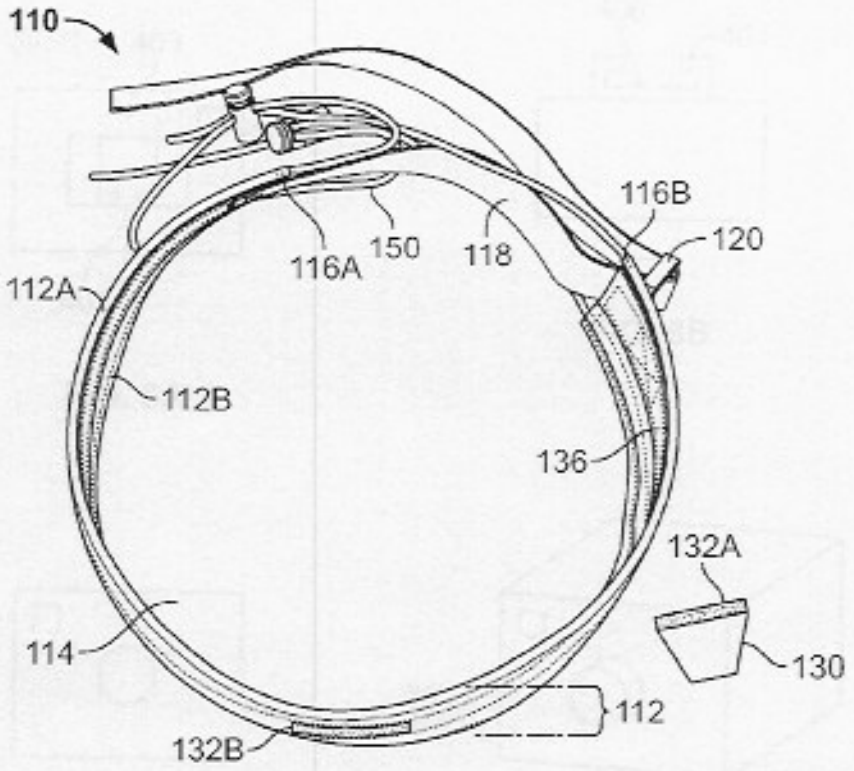



FIG. 7A

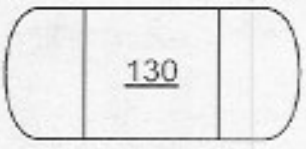



FIG. 7B

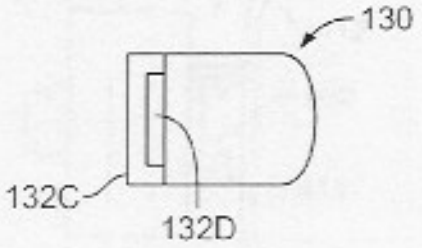



FIG. 7C

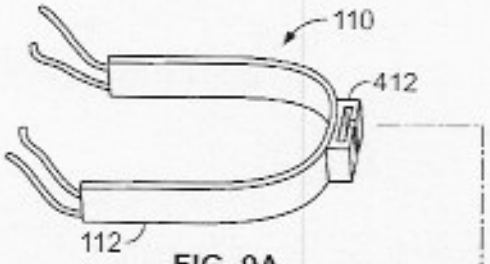



FIG. 9A




FIG. 9B




FIG. 9C

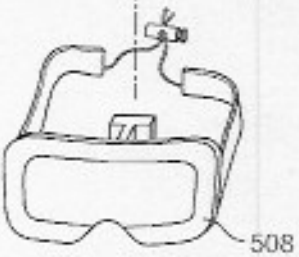



FIG. 9D

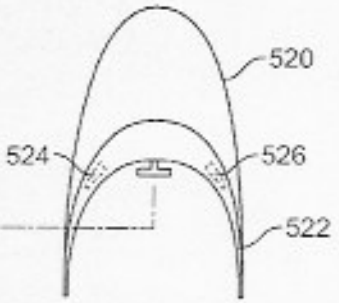



FIG. 9E




FIG. 9F

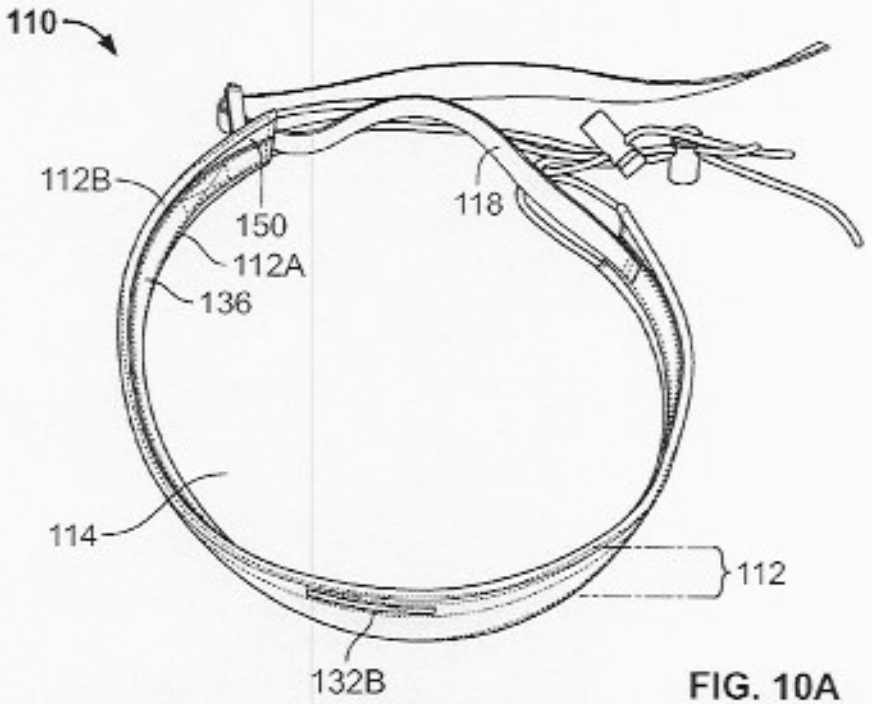



FIG. 10A

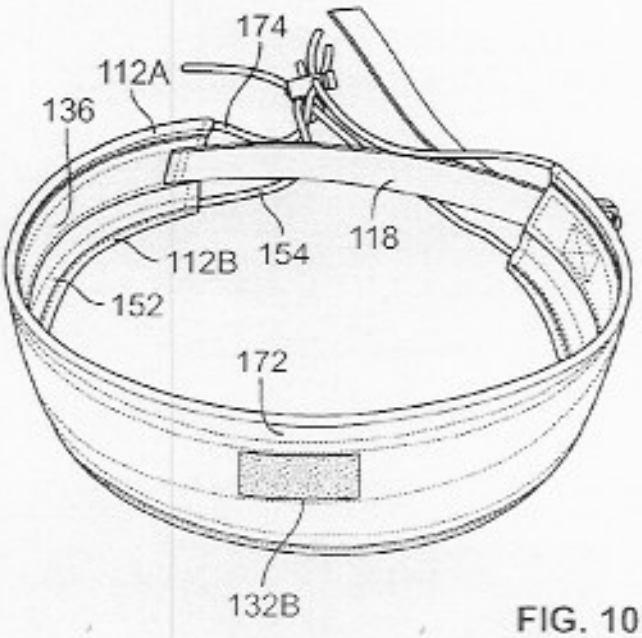



FIG. 10B

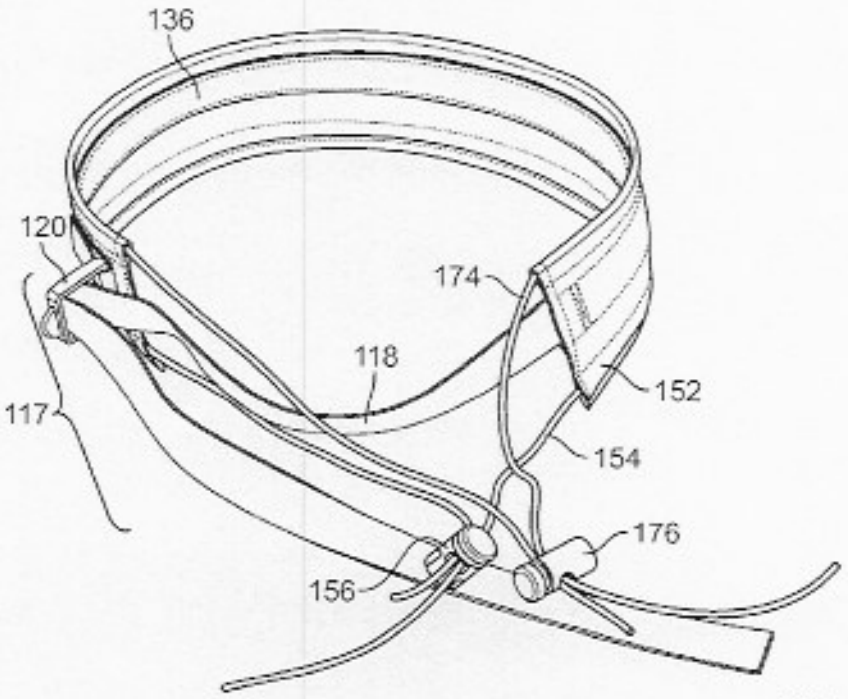



FIG. 10C

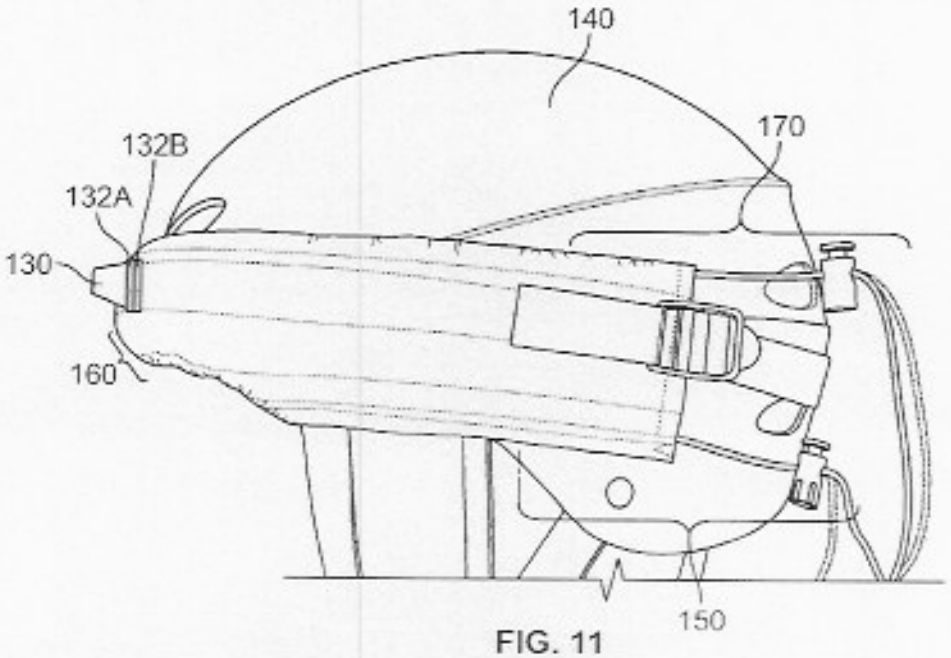



FIG. 11

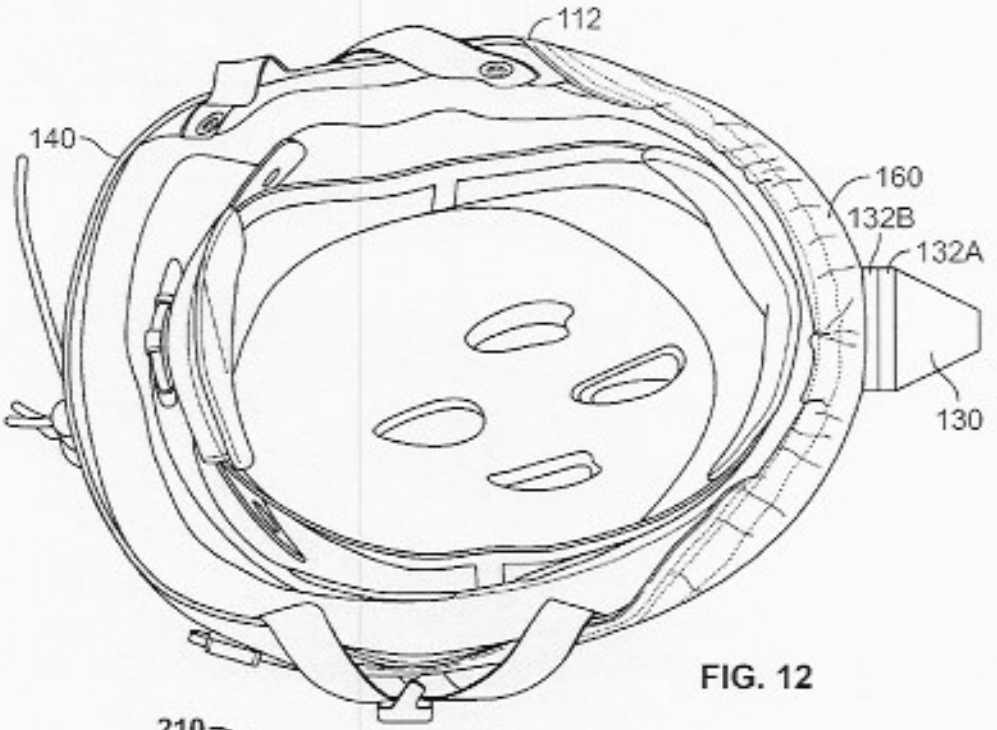

112
140
160
132B
132A
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FIG. 12

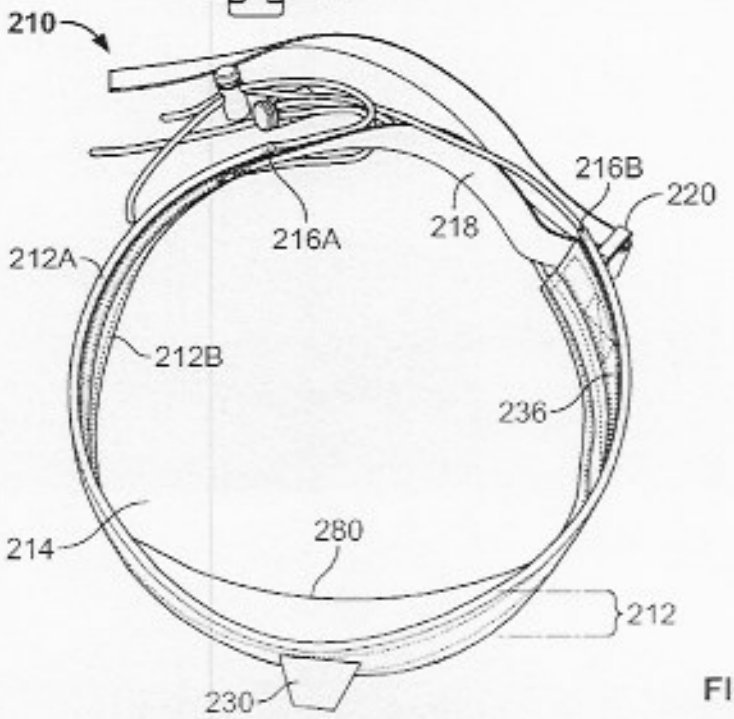

210
216B
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216A
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212A
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FIG. 13

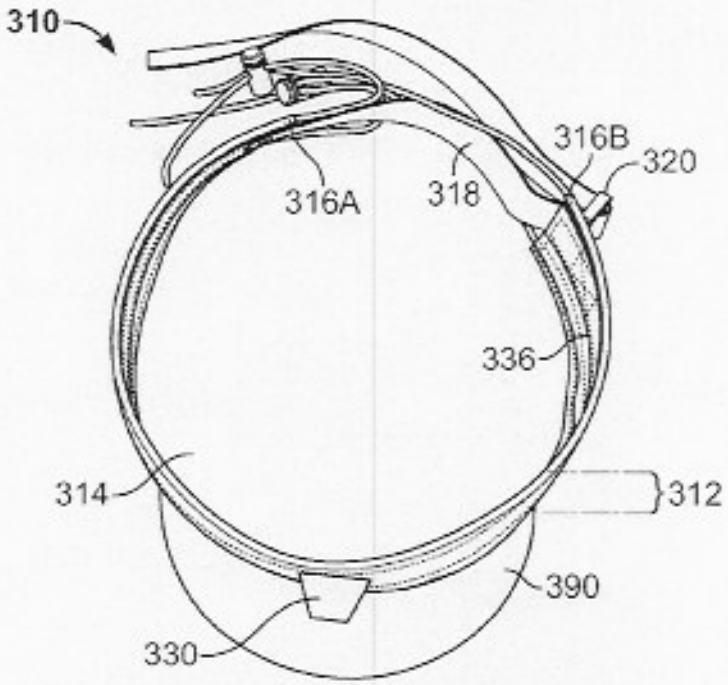

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FIG. 14

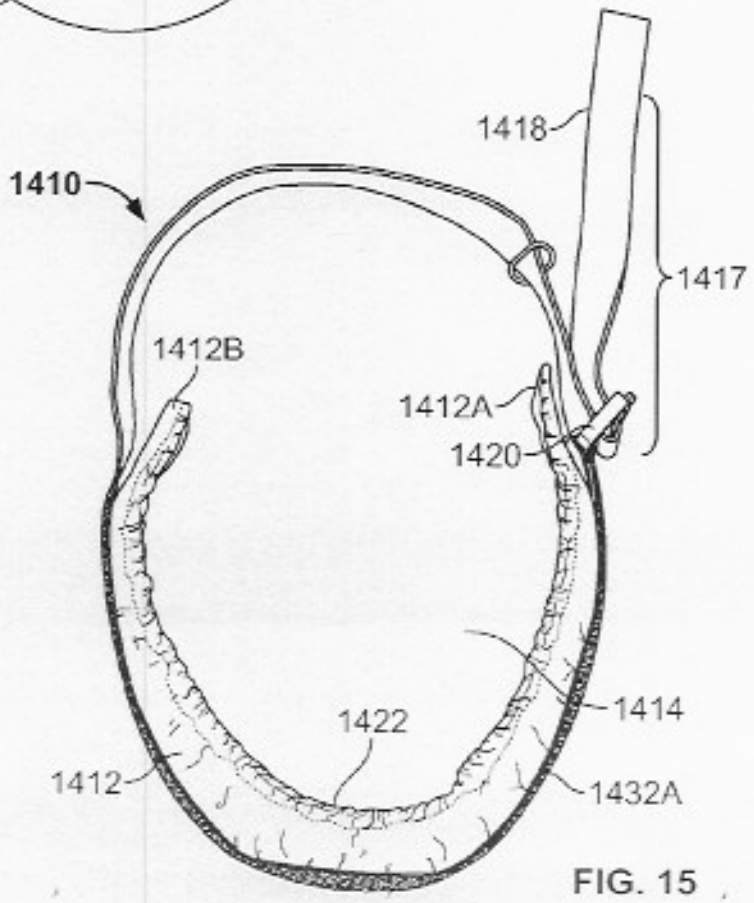

1418
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1432A

FIG. 15

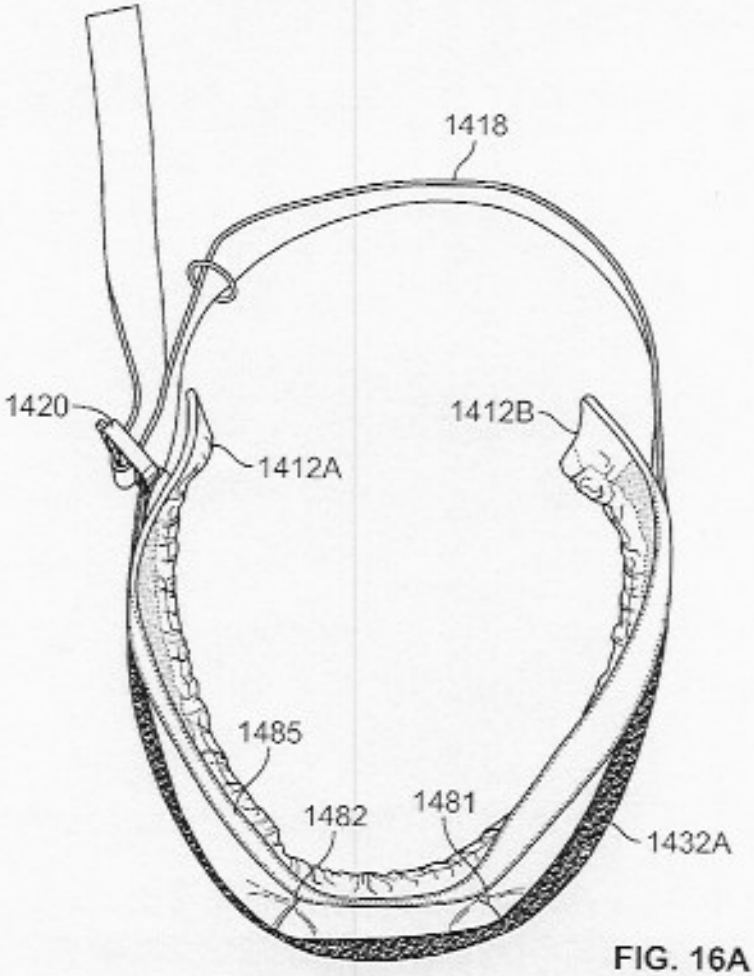



FIG. 16A

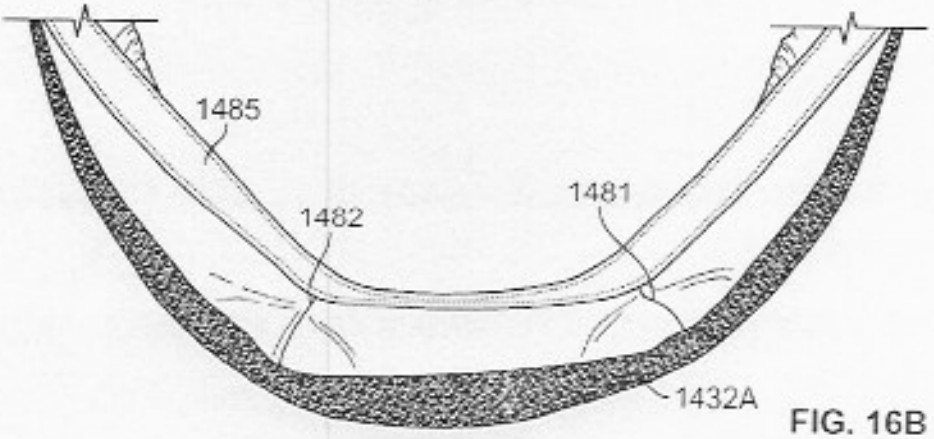



FIG. 16B

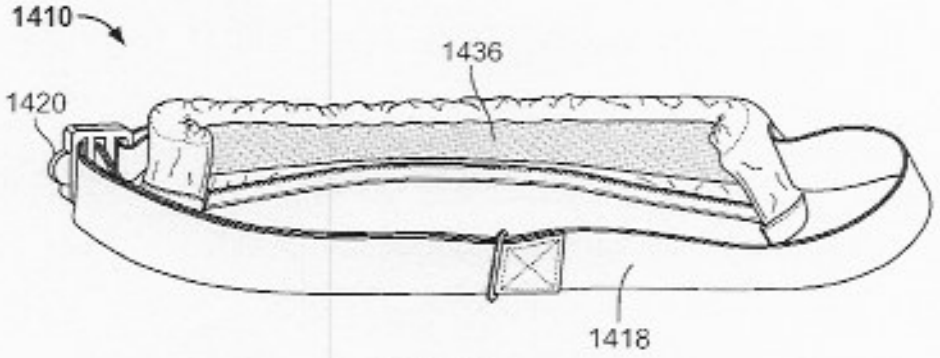



FIG. 17A

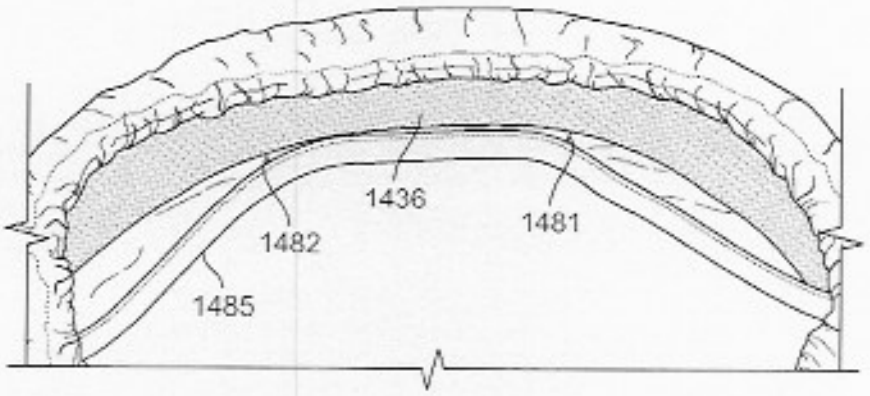



FIG. 17B

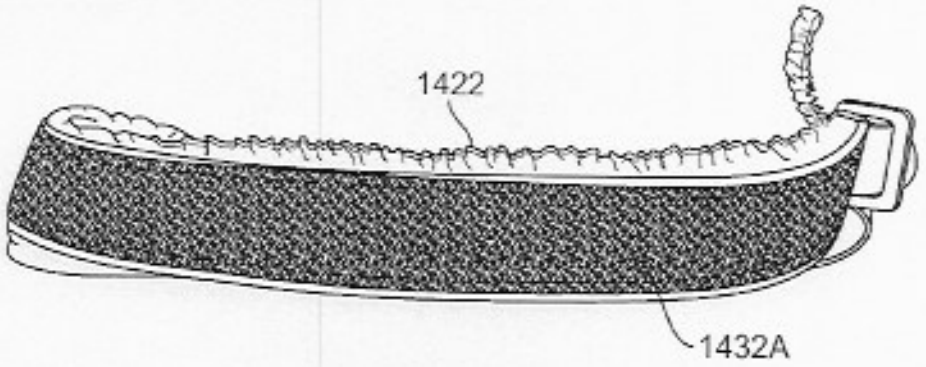



FIG. 18

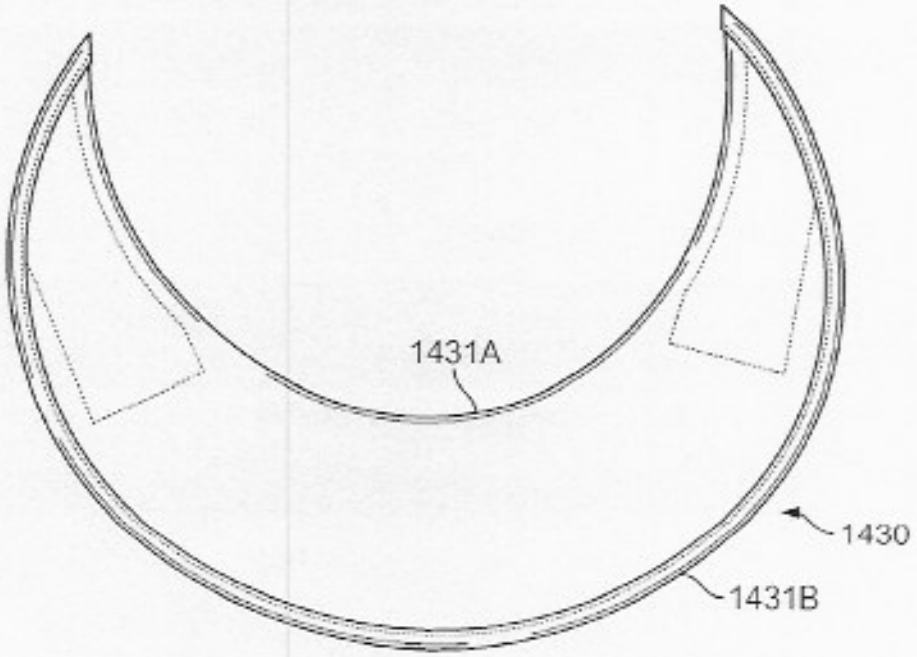



FIG. 19A

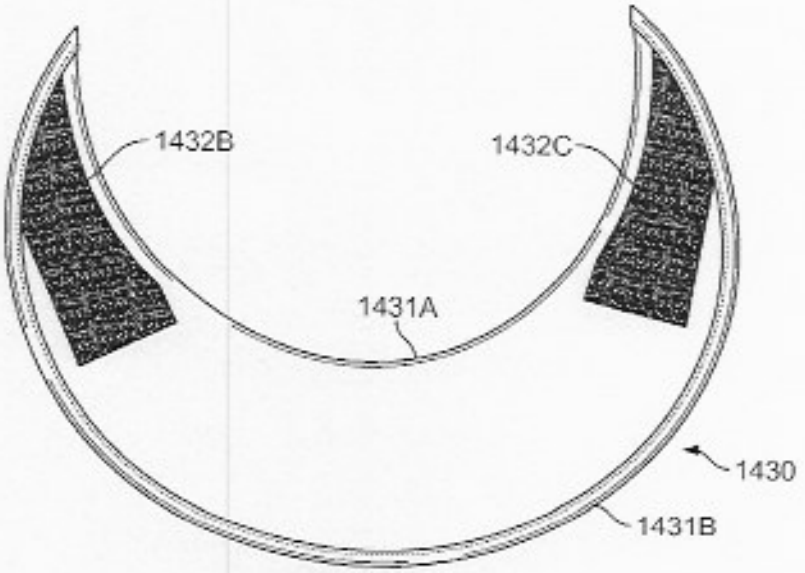



FIG. 19B

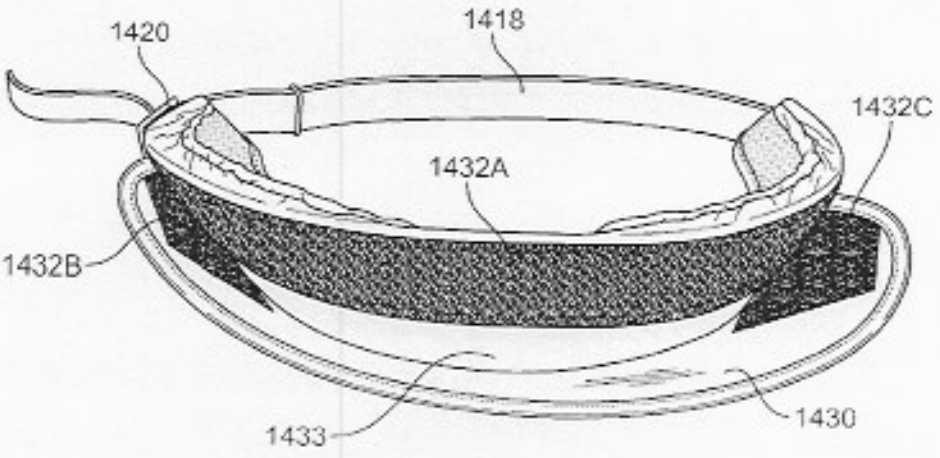



FIG. 20A

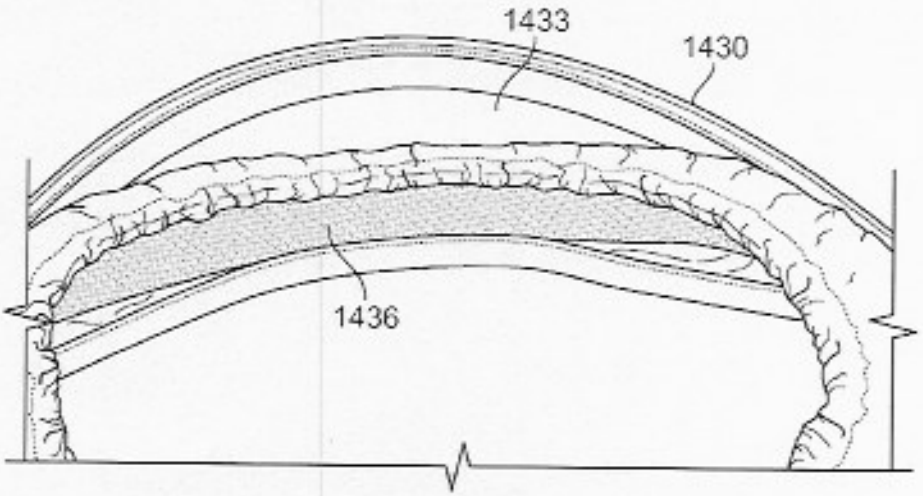



FIG. 20B

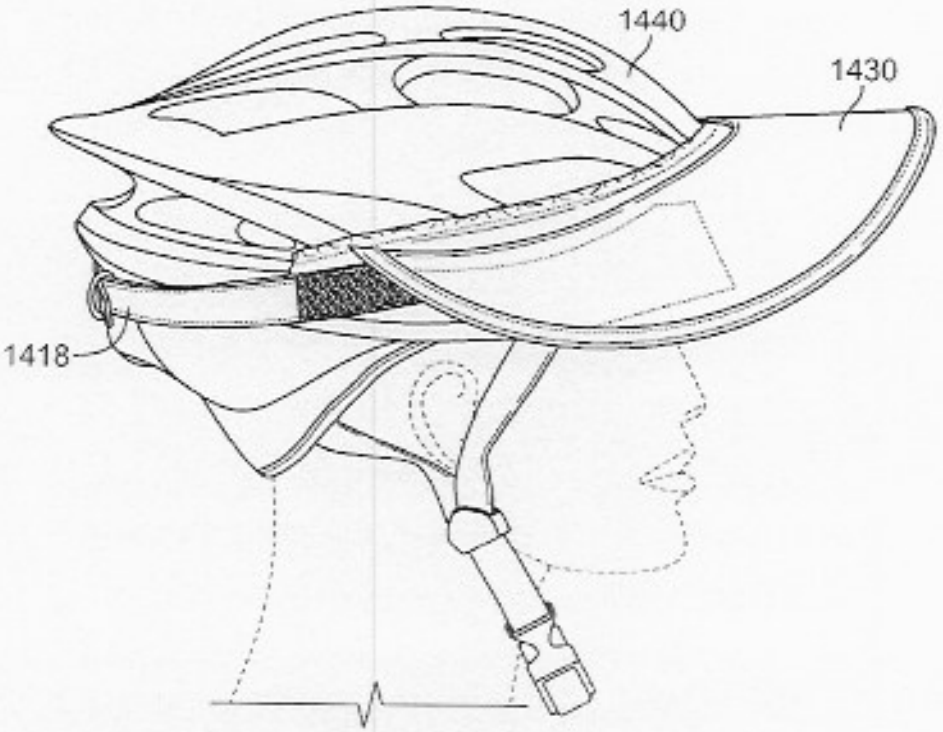



FIG. 21

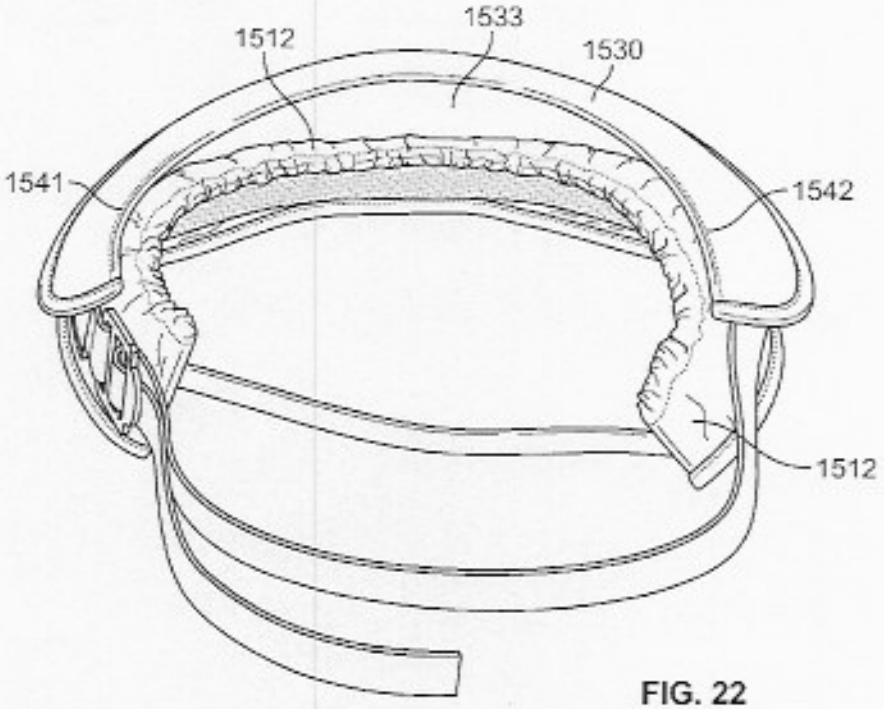



FIG. 22

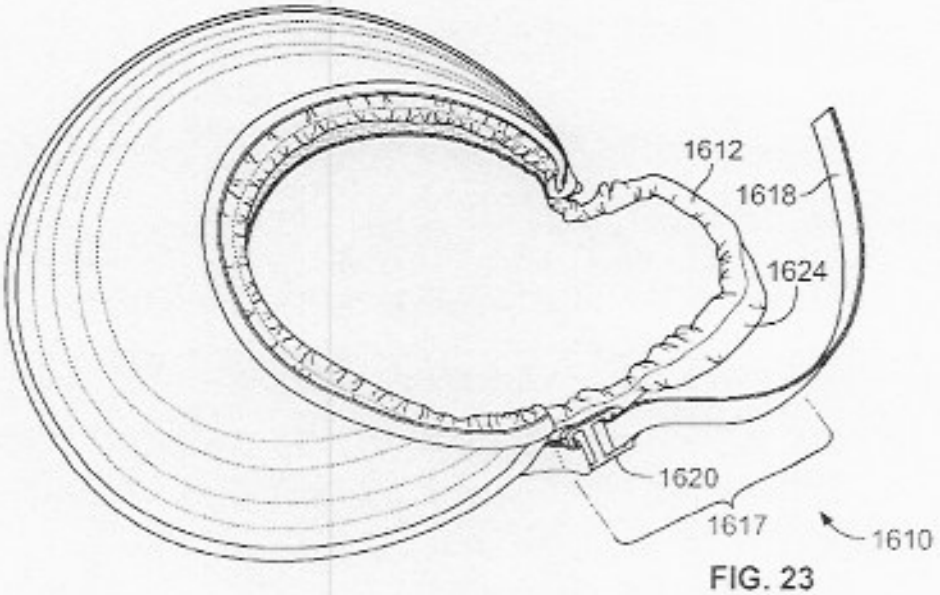



FIG. 23

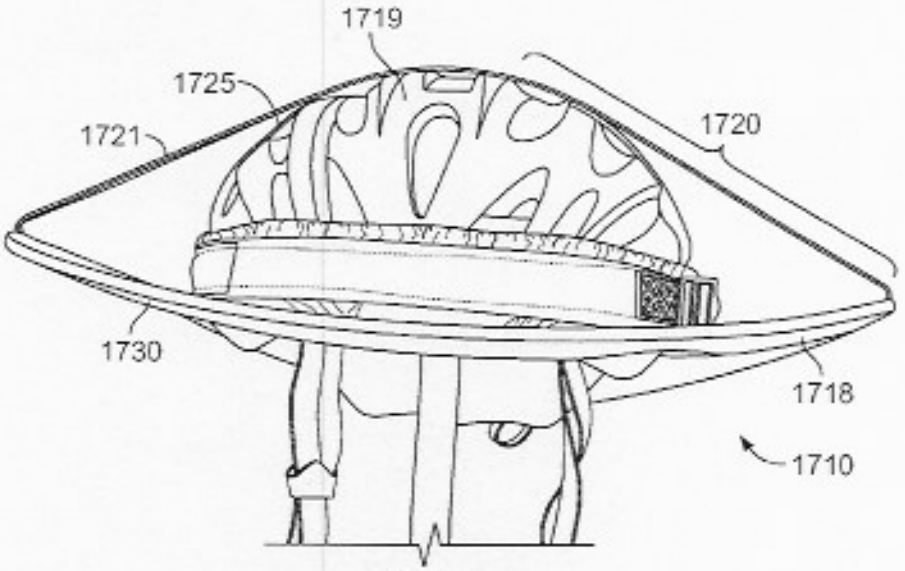

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FIG. 24

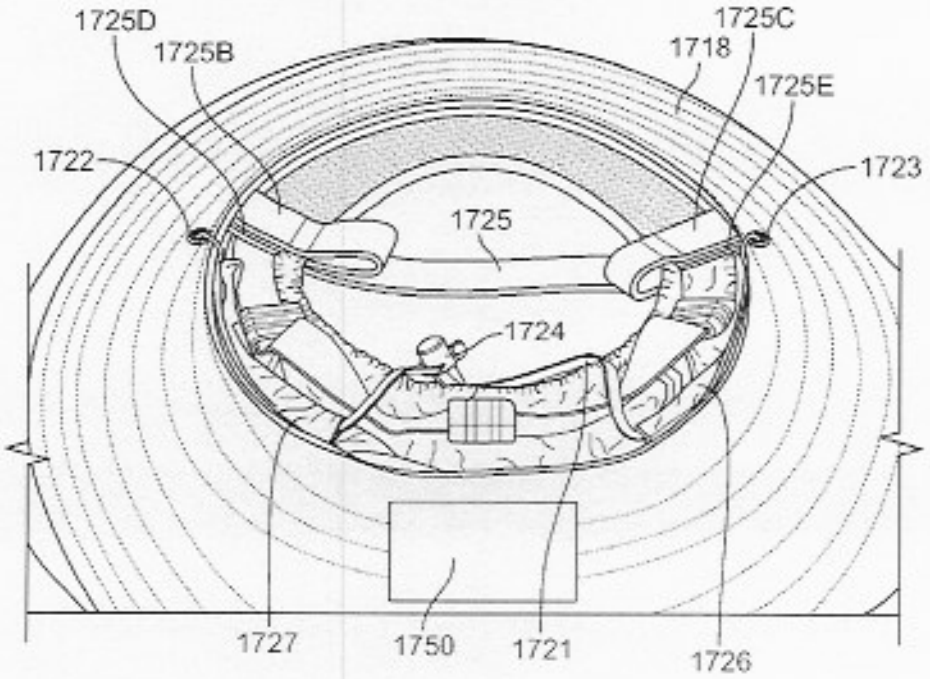

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1725C
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FIG. 25

# HEADGEAR ACCESSORY ATTACHMENT APPARATUS

## CROSS REFERENCE TO RELATED APPLICATIONS

**[0001]** The present invention claims the benefit of provisional patent application No. 61/699,723, filed Sep. 11, 2012, and provisional patent application No. 61/578,218 filed Dec. 20, 2011, and design patent application Ser. No. 29/430,311, filed Aug. 23, 2012.

## FIELD OF THE INVENTION

**[0002]** The present invention relates to an apparatus for removably attaching accessories to the protective headgear such as outdoor sports helmets, hard hats, and military helmets.

## BACKGROUND OF THE INVENTION

**[0003]** Certain headgear, such as various helmets and hard hats, may be used with accessories, such as, for example, a headlamp or brim. Typically, the headlamp includes an elastic band which is placed over the helmet and grips the circumference of the helmet.

**[0004]** The elastic bands, however, are prone to unintentionally detach from the helmet. This problem arises because of the odd shapes of the helmets. Odd shapes of bicycle helmets make it difficult to use the elastic bands of the headlamps to securely attach the accessory to the helmet. The bands slide off. Additionally, a number of outdoor sports helmets are tapered which makes it nearly impossible to use the elastic bands of headlamps. The elastic constricts and unintentionally pops off.

**[0005]** Clips are one alternative to elastic bands. A few hard hats or helmets for military use mountaineering, skiing, and snowboarding have clips pre-integrated into the helmet that secure the helmet to the headlamp. However, most skateboarding, bicycling, paddling, rollerblading, equestrian, and similar sports do not have a pre-integrated clip system for attaching a headlamp strap. The clips are generally hard, sometimes with sharp edges, and pose a safety hazard if they become dislodged in a crash. Additionally, clips may require drilling holes in the helmet to accommodate their attachment.

**[0006]** Adhesives are another alternative. However, the chemicals in the adhesives have the potential to damage the integrity of the headgear, compromising safety. This is undesirable.

**[0007]** Outdoor sports are performed at many times of the day and night and require different accessories. A visor or brim may be used during the daytime and a headlamp and rear light may be used at night. This requires the wearer of the helmet to change out accessories over the course of a day. Current clips for accessories are specific to each accessory, requiring the user to bring multiple sets of hardware when accessories are changed.

**[0008]** Many outdoor sports enthusiasts participate in multiple sports and have helmets specifically designed for each sport. Having multiple helmets requires the purchase and use of multiple accessory attachment receptacles that are adhered to each helmet, which is highly inconvenient and bulky.

**[0009]** Headgear accessories and their attachment devices are often subjected to strong forces. A snowboarder or cyclist, for example, travels at high speeds and consequently subjects his helmet and accessories to large winds that could dislodge the accessory.

**[0010]** A number of accessory attachment devices seek to attach the accessory to headgear, including U.S. Pat. Nos. 4,224,694; 6,009,561; 7,636,954 B2; and U.S. Patent Publication Nos. 2009/0038056; 2009/0077721; 2010/0325784, each of which is incorporated by reference in its entirety. However, these tend to suffer from the shortcomings described above.

**[0011]** Accordingly, there is a need for an apparatus that addresses the above mentioned challenges and that easily and securely mounts accessories to protective headgear without the use of glues or directly mounted clips. There is also a need for an apparatus that provides an easy way to interchange headgear accessories. There is a need for an apparatus that can attach to, and operate with, various headgear to provide the wearer with desired accessories despite the speed and conditions arising from the environment or sport.

## SUMMARY OF THE INVENTION

**[0012]** An accessory attachment apparatus for attaching to a sports helmet comprises an adjustably-sized band member for fitting about the circumference of the sports helmet. The accessory attachment apparatus also includes an accessory connector disposed on the band member for mounting a headgear accessory such as, for example, a headlamp, headphones, ear muffs, ear plug, camera, mirror, or brim to the band member. The accessory attachment apparatus also includes a stop disposed on a lower region of the band member. The stop is engagable with the lower surface of the helmet thereby preventing the apparatus from rising upwards on the helmet.

**[0013]** In another embodiment an accessory attachment apparatus for attaching to headgear comprises a band member comprising an upper section, a lower section, and a middle section. The band member has an adjustably sized opening for detachably fitting about the circumference of the headgear. The headgear may be a sports or work helmet. In one embodiment the headgear is a bike helmet.

**[0014]** In another embodiment, a band member has a first or resting configuration when not detachably fit to the headgear, and a second active configuration different than the resting configuration when the band member is detachably fit to the headgear. A bottom section of the band member is flexible, conforming, and floppy when in the resting state. In contrast, when the band member is in the second or active state, and the band member is securely fitted to the headgear, a clamping or lower stop surface is formed which cooperates with the band member to engage a lower surface of the headgear, thereby preventing the apparatus from rising upwards on the headgear.

**[0015]** The accessory attachment apparatus also includes at least one accessory connector disposed on the middle section of the band member for mounting a headgear accessory to the band member.

**[0016]** The accessory attachment apparatus also includes a clamping surface disposed on the bottom section of the band member when the band is actively engaged with the headgear. The clamping surface engages the lower surface of the headgear thereby preventing the apparatus from rising or rotating upwards on the headgear.

**[0017]** In another embodiment the clamping surface is located in the front of the band. The clamping surface engages the lower surface of the front of the headgear.

**[0018]** In another embodiment the apparatus comprises an upper band size adjustment member to adjust the diameter of the band to securely fit the headgear.

**[0019]** In another embodiment the apparatus comprises a bottom band size adjustment member to adjust the diameter of the band to securely fit the headgear in addition to the upper band size adjustment member.

**[0020]** In another embodiment the size adjustment member is a rope.

**[0021]** In another embodiment the apparatus comprises a primary size adjustment member to adjust the size of the band to securely fit about the circumference of the headgear. However, in embodiments the apparatus may have an upper size adjustment member, a lower size adjustment member, a primary size adjustment member, or any combination thereof.

**[0022]** In another embodiment the apparatus comprises an inner section of anti-slip material.

**[0023]** In another embodiment the apparatus comprises a pocket for receiving a visor integrated with the headgear.

**[0024]** In another embodiment the apparatus comprises a frontal reinforcing flap for further securing the apparatus to the headgear and for preventing upward rotation of the apparatus.

**[0025]** In another embodiment the accessory connector operates by snap fit. In another embodiment the connector is a clip having a recess for receiving a plug portion. The plug is secured to the accessory.

**[0026]** In another embodiment the headgear accessory apparatus is a decorative embellishment. The decorative embellishment is a pin in one embodiment. In another embodiment the decorative embellishment is a ribbon.

**[0027]** In another embodiment a headgear system comprises a headgear and a headgear accessory attachment device adapted to detachably fit on the exterior of the headgear.

**[0028]** In another embodiment an accessory attachment apparatus for attaching to a headgear apparatus comprises a band member for detachably fitting about the circumference of the headgear. The apparatus further includes a lower stop which cooperates with the band member to engage the lower surface of the headgear thereby preventing the apparatus from rising upwards on the headgear. The headgear accessory apparatus additionally includes an accessory permanently mounted to the band member. The accessory is selected from the group consisting of a headlamp, goggle, headphone, ear muffs, ear plug, night vision goggle, helmet camera, rear light, visor, brim, and mirror.

**[0029]** In another embodiment, the band member has an adjustable size feature for snugly securing the band to the circumference of various sized headgear. In another embodiment, the adjustable size feature comprises a rope and clip.

**[0030]** In another embodiment, the apparatus further comprises an upper band size adjustment member to adjust the diameter of the band member to securely fit the headgear.

**[0031]** In another embodiment, an accessory attachment apparatus for attaching to a sports helmet comprises a band member sized for fitting about the circumference of the sports helmet. The accessory attachment apparatus also includes an accessory connector disposed on the band member for mounting a headgear accessory such as, for example, a headlamp, camera, mirror, mosquito netting, or brim to the band member. The accessory attachment apparatus also includes a stop disposed on a lower region of the band member. The stop is engagable with the lower surface of the helmet thereby preventing the apparatus from rising upwards on the helmet. In one embodiment, the band member comprises a fixed size.

**[0032]** In another embodiment, the apparatus comprises a band size adjustment feature for adjusting the size of the band member to snugly fit and secure to the circumference of various sized headgear.

**[0033]** In another embodiment, an accessory attachment apparatus for attaching to a sports helmet comprises a band member sized for fitting about the circumference of the sports helmet. The band member also includes spatial control members that create a shape in the flexible band for receiving the shape of the headgear. A size adjustment feature such as a strap and buckle cooperates with the flexible band to snugly engage the headgear after tensioning.

**[0034]** In another embodiment, the apparatus has a flexible band that is pre-contoured to receive the shape of the headgear. The pre-contoured flexible band achieves a custom fit to the headgear by tightening a size adjustment feature.

**[0035]** In another embodiment, the apparatus has a flexible band with a smaller lower section circumference compared to the upper section on the flexible band.

**[0036]** In another embodiment, the apparatus comprises a flexible band member and a visor bill accessory. The visor bill accessory is attached to the flexible band member so as to form a gap between the visor bill and flexible band, allowing air to pass there through when traveling at speed or encountering wind.

**[0037]** In another embodiment, the apparatus is attached to a brim accessory with a lateral adjustment feature.

**[0038]** In another embodiment, the apparatus is attached to a brim accessory with a removable stiffener.

**[0039]** In another embodiment, an apparatus for securely holding headgear accessories onto headgear, such as helmets and hard hats, in the environment in which the headgear and accessory is designed to be used, namely outdoors, windy conditions, or high speeds, is provided without the use of glue, velcro, or screw-type fasteners to secure the headgear accessory to the helmet.

## BRIEF DESCRIPTION OF THE DRAWINGS

**[0040]** FIG. **1** is a top view of a headgear accessory attachment apparatus;

**[0041]** FIG. **2** is a bottom view of the headgear accessory attachment apparatus of FIG. **1**;

**[0042]** FIG. **3** is a front perspective view of the headgear accessory attachment apparatus of FIG. **1**;

**[0043]** FIG. **4** is a rear perspective view of the headgear accessory attachment apparatus of FIG. **1**;

**[0044]** FIG. **5** is a side view of the headgear accessory attachment apparatus of FIG. **1** secured to a helmet;

**[0045]** FIG. **6** is a bottom view of the headgear accessory attachment apparatus and helmet of FIG. **5**;

**[0046]** FIG. **7***a* is a top view of another headgear accessory attachment apparatus;

**[0047]** FIGS. **7***b*-**7***c* are front and side views respectively of a headlamp with a loop member;

**[0048]** FIGS. **8***a*-**8***f* show various views of a camera accessory and connector assembly;

**[0049]** FIG. **9***a* is a perspective view of a headgear accessory attachment apparatus and a connector portion.

**[0050]** FIGS. **9***b*-**9***f* are illustrations of various types of accessories and connector components to attach to the headgear accessory attachment apparatus shown in FIG. **9***a*;

**[0051]** FIG. **10***a* is a bottom view of the headgear accessory attachment apparatus of FIG. **7**;

**[0052]** FIG. **10***b* is a front perspective view of the headgear accessory attachment apparatus of FIG. **7**;

**[0053]** FIG. **10***c* is a rear perspective view of the headgear accessory attachment apparatus of FIG. **7**;

**[0054]** FIG. **11** is a side view of the headgear accessory attachment apparatus of FIG. **7** secured to a helmet;

**[0055]** FIG. **12** is a bottom view of the headgear accessory attachment apparatus and helmet of FIG. **11**;

**[0056]** FIG. **13** is a top view of another headgear accessory attachment apparatus including a front support;

**[0057]** FIG. **14** is a top view of another headgear accessory attachment apparatus including a visor-receiving front pocket.

**[0058]** FIG. **15** is a top view of another headgear accessory attachment apparatus;

**[0059]** FIG. **16***a* is a bottom view of the headgear accessory attachment apparatus shown in FIG. **15**;

**[0060]** FIG. **16***b* is a partial perspective view of the headgear accessory attachment apparatus shown in FIG. **15**;

**[0061]** FIG. **17***a* is a rear view of the headgear accessory attachment apparatus of FIG. **15**;

**[0062]** FIG. **17***b* is a partial rear view of the headgear accessory attachment apparatus of FIG. **15**;

**[0063]** FIG. **18** is a front view of the headgear accessory attachment apparatus of FIG. **15**;

**[0064]** FIG. **19***a* is a top view of an accessory to be used with the headgear accessory attachment apparatus of FIG. **15**;

**[0065]** FIG. **19***b* is a bottom view of an accessory to be used with the headgear accessory attachment apparatus of FIG. **15**;

**[0066]** FIG. **20***a* is a front view of the headgear accessory attachment apparatus of FIG. **15** attached to the accessory of FIGS. **19***a* and **19***b* with the assembly turned upside down;

**[0067]** FIG. **20***b* is a partial perspective rear view of the headgear accessory attachment apparatus of FIG. **15** attached to the accessory of FIGS. **19***a* and **19***b*;

**[0068]** FIG. **21** is a side view of the headgear accessory apparatus of FIG. **15** and the accessory of FIGS. **19***a* and **19***b* attached to headgear;

**[0069]** FIG. **22** is a rear perspective view of another headgear accessory attachment apparatus with an accessory;

**[0070]** FIG. **23** is a top view of another headgear accessory attachment apparatus with an accessory;

**[0071]** FIG. **24** is a front view of another headgear accessory attachment apparatus with an accessory attached to a helmet;

**[0072]** FIG. **25** is a partial perspective bottom view of the headgear accessory attachment apparatus with accessory of FIG. **24**.

## DETAILED DESCRIPTION

**[0073]** Before the present invention is described in detail, it is to be understood that this invention is not limited to particular variations set forth herein as various changes or modifications may be made to the invention described and equivalents may be substituted without departing from the spirit and scope of the invention. As will be apparent to those of skill in the art upon reading this disclosure, each of the individual embodiments described and illustrated herein has discrete components and features which may be readily separated from or combined with the features of any of the other several embodiments without departing from the scope or spirit of the present invention. In addition, many modifications may be made to adapt a particular situation, material, composition of matter, process, process act(s) or step(s) to the objective(s), spirit or scope of the present invention. All such modifications are intended to be within the scope of the claims made herein.

**[0074]** Methods recited herein may be carried out in any order of the recited events which is logically possible, as well as the recited order of events. Furthermore, where a range of values is provided, it is understood that every intervening value, between the upper and lower limit of that range and any other stated or intervening value in that stated range is encompassed within the invention. Also, it is contemplated that any optional feature of the inventive variations described may be set forth and claimed independently, or in combination with any one or more of the features described herein.

**[0075]** All existing subject matter mentioned herein (e.g., publications, patents, patent applications and hardware) is incorporated by reference herein in its entirety except insofar as the subject matter may conflict with that of the present invention (in which case what is present herein shall prevail).

**[0076]** Reference to a singular item, includes the possibility that there are plural of the same items present. More specifically, as used herein and in the appended claims, the singular forms "a," "an," "said" and "the" include plural referents unless the context clearly dictates otherwise. It is further noted that the claims may be drafted to exclude any optional element. As such, this statement is intended to serve as antecedent basis for use of such exclusive terminology as "solely," "only" and the like in connection with the recitation of claim elements, or use of a "negative" limitation. It is also to be appreciated that unless defined otherwise, all technical and scientific terms used herein have the same meaning as commonly understood by one of ordinary skill in the art to which this invention belongs.

**[0077]** FIGS. **1**-**6** illustrate a headgear accessory attachment apparatus **10** for use on protective headgear **40**, such as outdoor sports helmets, military helmets, and hard hats. As shown in FIGS. **1** and **2**, the apparatus **10** comprises a flexible band **12** defining an opening **14** through which at least a portion of the headgear can pass or fit. The band **12** may be contiguous or may have ends **16**A and **16**B, as shown in FIG. **1**. The ends **16**A, **16**B may be brought closer together via a size adjustment feature **17**, shown as a strap **18** and buckle **20** in FIG. **4**, or other suitable device. The size adjustment feature or means adjusts the diameter of the opening **14** as shown by the strap **18** in FIGS. **5**-**6**, to accommodate helmet **40**. The band is shown secured about the circumference of the helmet **40**. It is to be understood, however, that although the size adjustment member is shown as a strap **18** in FIGS. **1**-**6**, the size adjustment feature or means may take other forms and include but is not limited to complementary hook and loop straps, interlocking buckles, snaps, elastic, and other devices.

**[0078]** In FIGS. **1**-**6**, the accessory attachment apparatus **10** is shown having an accessory **30** permanently mounted to the attachment apparatus **10** and a headlamp is depicted as the accessory. However, it is to be understood that any number of accessories commonly used with headgear, such as headlamps, goggles, night vision goggles, helmet cameras, rear lights, visors, brims, decorative material, decorative embellishments, and other devices may be attached to the attach-

ment apparatus **10**. The accessory **30** may be attached anywhere on the attachment apparatus **10** provided the accessory still remains functional.

**[0079]** The attachment apparatus **10** may be made of a wide variety of materials. Examples of materials include without limitation cotton, nylon, polyester, fabric blends, foam, coated foams, lightweight and flexible plastic, or other suitable material.

**[0080]** The band **12** may also have a section of anti-slip material **36** to facilitate frictional engagement with the headgear **40**. The anti-slip material **36** may be made of rubber, rubberized fabrics, coated foam, combinations thereof, or other suitable material.

**[0081]** In FIG. **1**, the anti-slip area **36** is shown on an inner surface of the apparatus **10**. The band **12** shown in FIG. **1** has a top **12**A and bottom **12**B. The band **12** may have a bottom size adjustment feature or member **50** that allows for adjustment of the length at the band bottom **12**B. This bottom size adjustment member **50** is illustrated in FIGS. **1-6** as a channel **52** in the band bottom **12**B through which a rope **54** is passed and a cordlock **56** retains the rope **54** in the desired position. The bottom size adjustment feature **50** is not limited to the channel **52**, rope **54** and cordlock **56** device illustrated in the figures but may include straps and buckles, hook and loop straps, elastic, magnets, and other suitable devices.

**[0082]** With reference to FIGS. **1-4**, the apparatus and band are shown at rest and without headgear. In the first or rested state, the band is flexible, loose, or floppy. In the first state, the band is not firm. In contrast, and with reference to FIGS. **5-6**, the band is shown in an active state or second configuration. The second state or configuration is different than the first state. The band shown in FIGS. **5-6** is tight, or taut, about a lower portion of the headgear **40**. In particular, in the embodiment shown in FIG. **6**, the bottom size adjustment member **50** creates a firm clamping or stop surface **60** when properly attached to the headgear **40**. The stop **60** opposes a portion of the underside of the headgear **40** (e.g., a lower edge of the helmet) and prevents the attachment apparatus **10** from coming off the headgear **40** in an upward direction during use and allows for secure attachment of the apparatus **10** to the headgear **40**.

**[0083]** In FIG. **5**, the stop surface **60** is shown having an arcuate profile. However the shape of the stop surface may vary. In embodiments the stop surface may have less curvature. For example, the stop surface may comprise planar surfaces which intersect at an angle. The angle may range from 1 to 180 degrees, more preferably from 5 to 140 degrees, and in some embodiment from 90 to 135 degrees.

**[0084]** Additionally, in FIG. **5**, the band profile as a whole is shown having a U-shape. However, the band **12** may have other profiles including, for example, a V-shape.

**[0085]** The clamping or stop surface **60** arises from the design of the attachment apparatus **10** and may be accomplished in a number of ways. For example, as an alternative to the bottom size adjustment member **50** shown in FIGS. **1-6**, the band **12** may have a spatial control member that serves to control the spacing of the band bottom **12**B relative to the rest of the band and that forms a stop surface **60** when properly attached to the headgear. Examples of spatial control members include but are not limited to stitches, clips, staples, ties, etc. The spatial control feature may not be externally visible and can be hidden during manufacture of the apparatus. Additional examples of stop surfaces which may be combined with the accessory apparatus described herein for engaging the headgear are shown and described in Provisional Patent Application No. 61/445,031, filed Feb. 21, 2011, and entitled "BRIM FOR ATTACHING TO HEADWEAR"; Provisional Patent Application No. 61/480,004, filed Apr. 28, 2011, and entitled "BRIM FOR ATTACHING TO HEADWEAR"; Non-provisional Utility patent application Ser. No. 13/400,309, filed Feb. 20, 2012, and entitled "BRIM FOR ATTACHING TO HEADGEAR"; and design patent application Ser. No. 29/403,699, entitled "SPORTS HELMET BRIM", and Ser. No. 29/403,703, entitled "BIKE HELMET BRIM", both of which were filed Oct. 10, 2011; and Ser. No. 29/430,311, entitled "HEADGEAR VISOR", and filed Aug. 23, 2012.

**[0086]** FIGS. **1-6** show band **12** having an upper size adjustment member **70**. It is used to control the length of the band top **12**A relative to the length of the remainder of the band. The upper size adjustment member **70** is illustrated in FIGS. **1-5** as a channel **72** in the band top **12**A through which an upper rope **74** is passed and a cordlock **76** retains the upper rope **74** in the desired position. The upper size adjustment feature **70** is not limited to the channel **72**, rope **74** and cordlock **76** device illustrated in the figure but may include, for example, straps and buckles, hook and loop straps, elastic, and other suitable devices. The upper size adjustment feature **70** is used to securely hold the band **12** against the headgear and to prevent the weight of an accessory **30** from flopping down the band.

**[0087]** In a method of using the apparatus with a helmet, the apparatus **10** is pulled over the headgear **40**, with the headgear **40** going through the opening **14** of the band **12** and engaging the anti-slip material **36**, as shown in FIGS. **5** and **6**. When the apparatus **10** is affixed to the headgear, the band **12** is adapted to form a clamping or stop surface **60**, wherein the stop surface provides secure attachment to the headgear and prevents upward rotation.

**[0088]** FIGS. **7-12** illustrate another headgear accessory attachment apparatus **110** for use on protective headgear **140**, such as outdoor sports helmets, military helmets, and hard hats. The apparatus **110** comprises a flexible band **112** defining an opening **114** through which at least a portion of the headgear can fit or pass. The band **112** may be contiguous or may have ends **116**A and **116**B, as shown in FIG. **7***a*. The opening **114** is defined by band **112**, if contiguous, or by bringing the ends **116**A, **116**B closer together via a strap **118** and buckle **120**, as shown in FIG. **10**C, or other suitable device. The size adjustment assembly or means **117** adjusts the diameter of the opening **114** to accommodate headgear of varying size. The size adjustment member may vary, and may include but is not limited to complementary hook and loop straps, interlocking buckles, snaps, elastic, magnets, and other devices.

**[0089]** With reference to FIG. **7***a*, the accessory attachment apparatus **110** is shown with a detached accessory **130**. The accessory **130** and apparatus **110** have complementary engaging devices or connector assembly **132**A and **132**B. The complementary engaging devices or accessory connectors may consist of but are not limited to hook and loop fasteners, male and female sides of snaps, mating clips, magnets, complementary click together devices, VELCRO®, a strap fastened to the band member and a hook, clip, or other suitable device that can hang on the fastened strap, and other suitable materials. The complementary engaging devices **132**A and **132**B may be positioned on any location of the accessory **130** and apparatus **110**, respectively, except locations that prohibit functionality. For example, Velcro strip

132B may be adhered or stitched to the band and the complimentary Velcro 132A may be bonded or otherwise joined to the headlamp 130 or other accessory. FIG. 11 shows the accessory 130 secured to apparatus 110 via the connector assembly.

[0090] FIGS. 7b-7c show an alternative to the complementary engaging components shown in FIG. 7a. The accessory 130 shown in FIG. 7c includes a band engaging member such as a loop 132C. Non limiting examples of band engaging members include: a loop, hook, C-shaped partially closed loop, clip, or other suitable device. The band engaging member has a receiving space 132D for receiving a portion of the band member. A portion of the flexible band member extends through the engaging member receiving space. The band 112 slides through the loop or clip and is held in place with the tension generated between the inner surface of the band 112 and the headgear 140 after the apparatus 110 has been tightened onto the headgear 140. This alternative would not require a complementary engaging device 132B on the apparatus 110 shown in FIG. 7a. The loop 132C or clip may be contiguous or only partially encompassing the band 112. Additionally, the loop 132C could have a one side of a complementary engaging device for use with various accessories containing the mating complement.

[0091] FIGS. 8a-8f show another connector assembly or connector means 420 for mounting an accessory 400 to the helmet accessory band 112. The accessory 400 shown in FIGS. 8a-8f is a camera. An example of a camera is the HD Hero manufactured by GoPro (Half Moon Bay, Calif., USA).

[0092] The connector assembly 420 shown in FIGS. 8a-8f includes two components 403 and 410 which are adapted to complimentary engage with one another. In particular, in the embodiment shown in FIGS. 8a-8f, a base component 403 includes a plate 402 and two arm members 404 which protrude from the plate 402 and form a slot or cavity for receiving a complimentary plug component 410. The base 403 is shown attached to the camera 400, and the plug 410 is shown attached to the helmet accessory band 112.

[0093] The plug 412 is inserted into the cavity or slot of the base 403. The components may be designed so that they are snap or friction fit together. Also, as shown, one or more protrusions 406 extend from the base 402 and snap fit into a locking engagement with dimples 408 in the plug 410. However, as discussed herein, the connector components may vary widely and are not to be limited to a particular structure or shape except where specifically recited in the appended claims. Additionally, the connector components may be mounted differently than shown. The plug member 410 may be mounted to the accessory 400 and the base may be mounted to the band 112, or vice versa.

[0094] The type of accessories may vary widely. FIGS. 9a-9f illustrate a band 112 and various accessories commonly used with headgear and which may be attached to the headgear such as a helmet (not shown). The accessories shown in FIGS. 9b-9f are equipped with a plug type connector which engages a base connector 412 on the band 112. However, as described above, the connector assemblies may vary and other types of connectors may be used to secure the accessory to the band 112.

[0095] FIG. 9b shows a rear view mirror which may be connected to band 112. An example of this accessory is the Blackburn Bike Helmet Mirror, manufactured by Easton Bell Sports Inc. (Van Nuys, Calif.).

[0096] FIG. 9c shows night vision goggles which may be connected to band 112. An example of this accessory is LNPBG-1 1x Premium Night Vision Goggles, manufactured by Luna Optics (Staten Island, N.Y.).

[0097] FIG. 9d shows ski goggles which may be connected to band 112. An example of this accessory is Recoil XI Goggle, manufactured by Scott Sports (Givisiez, Switzerland).

[0098] FIG. 9e shows a visor or brim 520 which may be connected to band 112. Additionally, the brim 520 includes multiple connectors. A plug connector 522 is shown in the front center portion of the brim. Additional connector features 524 and 526 are shown to the left and right of the plug connector 522. The additional connector features may be provided to further secure the brim to the band 112. Indeed, multiple connector features, at multiple locations, may be provided to secure the accessory to the band.

[0099] FIG. 9f shows a design embellishment 550, namely a star shaped pin, which may be connected to band 112. Though a star shape is shown, any type of design, logo, ribbon, or indicia, may be joined to the band.

[0100] Still other accessories than that described above may be secured to the headgear using band 112. Non limiting examples include headlamps, goggles, night vision goggles, helmet cameras, rear lights, visors, brims, decorative material, headphones, ear muffs, ear plugs, decorative embellishments, mosquito netting, and other devices may be attached to the attachment apparatus 110 with a connector.

[0101] The attachment apparatus 110 shown in FIGS. 7-12 may be made of similar materials to those described above in connection with the embodiment shown in FIGS. 1-6. The band 112 may also have a section of anti-slip material 136 to facilitate frictional engagement with the headgear 140. The anti-slip material 136 may be made of rubber, rubberized fabrics, coated foam, combinations thereof, or other suitable material.

[0102] The band 112 depicted in FIGS. 7-12 has a top 112A and bottom 112B. The band 112 may have a bottom size adjustment feature 150 that allows for adjustment of the length at the band bottom 112B. The bottom size adjustment feature 150 illustrated in FIGS. 7-12 comprises a channel 152 in the band bottom 112B through which a rope 154 is passed and a cordlock 156 retains the rope 154 in the desired position. The bottom size adjustment member 150, however, is not limited to a channel 152, rope 154 and cordlock 156 device illustrated in the figure but may include a wide variety of other types of adjustment members including, for example, straps and buckles, hook and loop straps, elastic, and other suitable devices.

[0103] The bottom size adjustment feature 150 is used to create a stop surface 160 when properly attached to the headgear 140. The stop or clamping surface 160 opposes a portion of the underside of the headgear 140 (e.g., an edge) and prevents the attachment apparatus 110 from coming off the headgear 140 in an upward direction during use and allows for secure attachment of the apparatus 110 to the headgear 140.

[0104] The stop surface 160 arises from the design of the attachment apparatus 110 and may be accomplished in a number of ways. For example, as an alternative to the bottom size adjustment feature 150 described above, the band 112 may have a spatial control member that serves to control the spacing of the band bottom 112B relative to the rest of the band and that forms a stop surface 160 when properly

attached to the headgear. Examples of spatial control members include but are not limited to stitches, clips, staples, ties, etc. The spatial control feature may not be externally visible and can be hidden during manufacture of the apparatus. The spatial control feature may vary. Additionally, the band bottom **112**B can be shortened relative to the region of the band **112** above the band bottom **112**B to preserve functionality of the stop surface **160** when the apparatus **110** is placed on headgear.

**[0105]** The band **112** may have an upper size adjustment feature or member **170** that is used to control the length of the band top **112**A relative to the length of the remainder of the band. The upper size adjustment feature **170** is illustrated in FIGS. **7-12** as a channel **172** in the band top **12**A through which an upper rope **174** is passed and a cordlock **176** retains the upper rope **174** in the desired position. However, the upper size adjustment feature **170** is not limited to the channel **172**, rope **174**, and cordlock **176** device illustrated in the figure but may include straps and buckles, hook and loop straps, elastic, and other suitable devices. The upper size adjustment feature **170** is used to securely hold the band **112** against the headgear and to prevent the weight of an accessory **130** from flopping down the band.

**[0106]** In a method of using an accessory apparatus with a helmet, the apparatus **110** is pulled over the headgear **140**, with the headgear **140** going through the opening **114** of the band **112** and engaging the anti-slip material **136** by tightening the size adjustment member or assembly **117**, as shown in FIGS. **11** and **12**. When the apparatus **110** is affixed to the headgear, the band **112** is adapted to form a stop surface **160**, wherein the stop surface provides secure attachment to the headgear and prevents upward rotation. After installation, the band deforms and wraps around the helmet to provide a conforming and secure fit. An accessory **130** can be changed out at will via a complementary engaging device **132**A, **132**B or by sliding a loop **132**C over the band **112**.

**[0107]** FIG. **13** illustrates another headgear accessory attachment apparatus **210** similar to the apparatus described herein except that it includes a reinforcing member or flap **280**. The flap **280** can be attached to the band bottom **212**B. The front flap **280** helps prevent the apparatus **210** from coming off the headgear when traveling at high speeds. If a brim or visor is being used as an accessory, the front flap **280** may also be effectively created by attaching—either permanently or removably—the band **212** to the top of the brim or visor a distance distal to the inner edge of the brim or visor.

**[0108]** The apparatus **210** shown in FIG. **13** also comprises a flexible band **212** defining an opening **214** through which headgear can fit or pass. The band **212** may be contiguous or may have ends **216**A and **216**B, as shown in FIG. **13**. The opening **214** is shown bordered by contiguous band **212** or by bringing the ends **216**A, **216**B closer via a size adjustment feature, shown as a strap **218** and buckle **220** in FIG. **13**, or other suitable device. A means to adjust the diameter of the opening **214**, as shown by the strap **218** and buckle **220** in FIG. **13**, to accommodate headgear of varying size may vary, and may include but is not limited to complementary hook and loop straps, interlocking buckles, snaps, elastic, and other devices. The band is tightened about the circumference of the helmet to snugly fit.

**[0109]** The accessory attachment apparatus **210** is shown having an accessory **230** permanently mounted to the attachment apparatus **210**. In FIG. **13**, a headlamp is depicted as the accessory. However, as stated above, any number of accessories may be attached or secured to the helmet via the accessory attachment apparatus. The accessory **230** may be attached anywhere on the attachment apparatus **210** provided the accessory still remains functional. The attachment apparatus **210** may be made as described herein.

**[0110]** In a method, an apparatus **210** is joined with an accessory. The apparatus is put over the headgear, with the headgear going through the opening **214** of the band **212**. The band is adjusted to snugly fit and secure the band about the headgear. In some embodiments an anti-slip material **236** is present on the interior of the band, and the headgear engages the anti-slip material **236**. The flap engages the helmet edge.

**[0111]** FIG. **14** illustrates another headgear accessory attachment apparatus **310** similar to the apparatuses described herein except that it includes a pocket **390**. This apparatus is depicted with a permanently mounted accessory **330** but could also be used with a detachable accessory.

**[0112]** The pocket serves to accommodate various headgear that have a visor that is pre-integrated or molded into the headgear itself. The pocket **390** is sized to receive the pre-existing visor that was previously integrated with the helmet. The pocket further holds the apparatus on the headgear. The pocket may be made of similar materials to the band, described herein. The pocket may have hook and loop fasteners (e.g., Velcro straps) attached at opposite inner surfaces of the pocket.

**[0113]** In a method, the headgear pre-integrated visor is inserted into the apparatus pocket **390** and the band **312** is pulled over the headgear, with the headgear fitted through the opening **314** of the band **312** and engaging the anti-slip material **336** by tightening the strap **318** through the buckle **320** and bringing the ends of the attachment band **316**A, **316**B closer together. Hook and loop fasteners on the interior surfaces of the pocket are engaged around the pre-integrated visor to produce a custom, conforming, and snug fit.

**[0114]** FIGS. **15-21** illustrate another embodiment of a headgear accessory attachment apparatus **1410** for use on protective headgear **1440**, such as outdoor sports helmets, military helmets, and hard hats. The apparatus **1410** may be made of a wide variety of materials. Examples of materials include without limitation cotton, nylon, polyester, fabric bands, foam, coated foams, lightweight and flexible plastic, or other suitable materials.

**[0115]** The apparatus shown in FIG. **15** includes a flexible band **1412** defining an opening **1414** through which at least a portion of the headgear can pass or fit. The band **1412** may be contiguous or may have sides or ends **1412**A and **1412**B, as shown in FIGS. **15** and **16***a*. The sides or ends **1412**A, **1412**B, may be brought closer together via a size adjustment feature **1417**, shown as a strap **1418** and ladder lock buckle **1420** in FIG. **15**, or other suitable device. Non limiting examples of a size adjustment feature include ratcheting buckle, lock buckle, cam buckle, belt buckle, and peg and mating hole strap.

**[0116]** The size adjustment feature or means **1417** adjusts the diameter of the opening **1414** is shown by the strap **1418** and buckle **1420** in FIGS. **15**, **16***a*, **17***a*, **20***a*, **21**, to accommodate the different sizes of protective headgear **1440**.

**[0117]** With reference to FIG. **21**, the flexible band **1412** is shown secured about the circumference of the headgear **1440**. It is to be understood, however, that although the size adjustment member is shown as a strap **1418** looping through a ladderlock buckle, the size adjustment feature or means may

take other forms and include but is not limited to complementary hook and loop straps, interlocking buckles, snaps, elastic, and other devices.

**[0118]** With reference to FIG. **17***a*, the headgear accessory attachment apparatus **1410** may have a section of anti-slip material **1436** to facilitate frictional engagement with the headgear **1440**. The anti-slip material may be configured variously. Exemplary configurations of the anti-slip material include but are not limited to multi-layered structures, composites, or fully integrated, uniform materials.

**[0119]** The anti-slip material **1436** may be made of rubber, rubberized fabrics, foam, coated foam, combinations thereof, or other suitable material. The anti-slip material preferably creates friction when force is applied to the opposite side of the anti-slip material. In addition, the anti-slip material may be compressible to facilitate a better grip. In FIG. **17***a*, the anti-slip area **1436** is shown on an inner surface of the apparatus **1410**.

**[0120]** FIG. **15** shows apparatus **1410** having an elastic section **1422**. The elastic section serves to bring the band in towards the surface of the headgear when the apparatus **1410** is mounted to the headgear **1440**, creating a nice physical appearance.

**[0121]** In the embodiment shown in FIGS. **15-21**, the flexible band **1412** has two spatial control members, **1481**, **1482**, which are illustrated as stitches. Although only two spatial control members are shown in FIG. **16***b*, more or less spatial control members may be supplied. Indeed, a wide range of spatial control members can be used. The spatial control members create a shape in the flexible band that serves to aid the engagement of the flexible band **1412** with the headgear **1440** when the apparatus **1410** is mounted to the headgear. The spatial control members may be hidden from view during manufacture. Additionally, although illustrated as stitches in FIG. **16***b*, spatial control members may consist of clips, ties, stitches, and other suitable devices. Spatial control members are shown in a bottom frontal region of the band member. The spatial control members bias or prejudice the bottom of the band to be smaller in diameter than the region above the bottom of the band. The spatial control members are shown in FIG. **16***b* towards the front and central region.

**[0122]** An alternative to the spatial control members is to cut the fabric of the flexible band at such an angle so as to pre-contour the flexible band to receive the contour of the headgear. The pre-contour is not rigid but flexes upon tightening of the size adjustment feature to provide a custom fit to the headgear.

**[0123]** The flexible band **1412** could also be sewn in such a way to restrict the circumference of a first section $ID_{x,y}$ of the flexible band to a smaller measurement than a second section $ID_{x+n,y+n}$ of the flexible band. The first section being lower than the second section. In this way, the flexible band's smaller circumference at the bottom restricts its movement up and off the helmet, providing a secure fit. In a sense, in this embodiment, the band has a tapered interior lumen.

**[0124]** The flexible band may also have a reinforcement ribbon **1485** to constrict the length of the flexible band **1412** at its lower edge.

**[0125]** With reference to FIGS. **20***a*, **20***b*, and **21**, the accessory attachment apparatus **1410** is shown with a detachable accessory **1430**. In the illustrations, the detachable accessory **1430** is illustrated as a bill of a visor, although it is to be understood that a variety of detachable accessories, such as headlamps, goggles, night vision goggles, helmet cameras, rear lights, visor bills, brims, decorative material, decorative embellishments, mosquito netting, curtains, and other devices may be used. The visor bill accessory may have a stiffening member along the edge of its interior arc **1431**A and the outer edge **1431**B. The stiffening member provides support and helps to maintain structure of the visor bill when the visor bill is attached to the accessory attachment apparatus **1410** and the assembly attached to a helmet used under conditions with wind or higher speed of movement. The stiffeners help to prevent the brim from collapsing under the stress of the moving air. The stiffeners may be made of plastic rod, wire, nylon rod, tubing, or other suitable device. The visor bill may also be reinforced with plastic edging, piping, additional layers of foam, material, or interfacing. The stiffening members may be a single member or a plurality of members and may be located anywhere along the visor bill.

**[0126]** The accessory **1430** and apparatus **1410** have complementary engaging devices, such a mating hook **1432**A and loop **1432**B, **1432**C fasteners. The complementary engaging devices may vary and may comprise snaps, mating clips, complementary click together devices, buckles, magnets, and other suitable materials. The complementary engaging devices **1432**A and **1432**B, **1432** C may be positioned on any location of the accessory **1430** and apparatus **1410**, respectively, except locations that prohibit functionality.

**[0127]** In addition, there may be multiple of each type of fastener on the apparatus and the accessory, as illustrated by the loop fastener **1432**B, **1432**C which is present in two locations on the detachable accessory. The location, quantity, and respective fastener part type of the hook-loop, male-female pair, and so on, may vary. The accessory **1430** may be attached anywhere on the attachment apparatus **1410** provided the accessory still remains functional.

**[0128]** FIGS. **19***a*, **19***b* show an example of an accessory, namely, a bill **1430** or visor which may be connected or detachably fastened to the band member described above.

**[0129]** FIGS. **20**A, **20**B, and **21** show the bill **1430** secured to the apparatus **1410** via the complementary engaging devices. If so desired, the visor bill accessory **1430** can be attached to the flexible band **1412** via the mating fasteners to create a gap or air channel **1433** between the flexible band **1412** and the visor bill accessory **1430** that allows air to pass. This gap **1433** can be advantageous in windy situations or when the wearer is using the apparatus while traveling at higher speeds. The gap or channel **1433** reduces the wind pressure on the apparatus that can be transferred to the headgear **1440** and the user.

**[0130]** With reference to FIG. **21**, the apparatus is shown fixed around the circumference of headgear **1440**. Strap **1418** is locked into position by the ladder lock buckle, enabling a compressible and anti-slip portion of the band member to form a multi-sided tight clamp around the circumference of the helmet and for the device to engage a front lower edge of the helmet as described above. Bill **1430** is also shown extending radially from the band member along a bill arc. The bill arc is less than 360 degrees, and more preferably ranges from 120 to 270 degrees, and most preferably from 180 to 240 degrees.

**[0131]** If the apparatus is to be used with headgear that does not have significant nooks at the rear in which to fit the adjustment strap, the accessory attachment apparatus may comprise additional anti-slip material sewn to the surface of the adjustment strap that will contact the headgear when the apparatus is installed. Alternatively, a tube with anti-slip

material may be threaded over the adjustment strap and oriented so that the anti-slip material contacts the surface of the headgear when the apparatus is installed. The anti-slip material may be a single layer or could be multiple layers. For example the tube may comprise a layer of rubberized material attached to a layer of foam. The tube and anti-slip material will facilitate frictional engagement with the headgear after installation. The foam squishes the rubberized fabric against the surface of the helmet when the strap is pulled, providing better gripping power.

**[0132]** In a method of using the headgear accessory attachment apparatus **1410**, the apparatus is pulled over the headgear **1440**, with the headgear going through the center opening **1414** and engaging the anti-slip section **1436** by tightening the size adjustment strap **1418** through the buckle **1420**. Tightening the size adjustment strap **1418** deforms the flexible band **1412** around the circumference of the headgear **1440**, compresses the anti-slip material **1436** against the helmet, and warps the flexible band around the front edge of the helmet. Installation allows the apparatus **1410** to grab and securely clamp the headgear and creates a custom fit for the headgear, preventing detachment. The band compresses around a front edge of the helmet, clamping on a minimum of two surfaces of the helmet. In embodiments, when the strap is tightened, the apparatus clamps under the front side of the helmet and a surface on the front of the helmet conforming to hold the helmet at the front. In embodiments, the strap then holds the rear of the helmet by nesting into a groove in the helmet or may have a tube of anti-slip material with foam at the rear to engage the helmet frictionally at its rear. Wrapping the flexible band **1412** around the front edge of the headgear **1440** helps the apparatus **1410** to hold on to the headgear when a non-aerodynamic accessory is attached to the apparatus; without having the flexible band contact the underside of the headgear, the entire apparatus would be more likely to fly off when traveling at higher speeds.

**[0133]** FIG. **22** shows another embodiment of the headgear accessory attachment apparatus. In particular, the visor bill **1530** is permanently attached to the accessory attachment apparatus **1510** via stitches, **1541**, **1542**. The visor has been stitched in such a way to generate a gap or pressure relief aperture **1533** between the flexible band **1512** and the visor bill accessory **1530** through which air can pass. This is particularly useful if the wearer is using the apparatus in an activity that requires the wearer to move at higher speeds. This gap or pressure relief aperture will allow the air to pass through and prevents pressure from building up on the underside of the visor bill, which may shift the headgear back and out of its proper position. A method of using the apparatus is similar to that described for the apparatus pictured in FIGS. **15-21**.

**[0134]** FIG. **23** shows another embodiment of the headgear attachment apparatus **1610**. In FIG. **23**, flexible band **1612** is contiguous. A size adjustment feature **1617** serves to fit different size headgear. In this embodiment, the size adjustment feature consists of a strap **1618** and a ladder lock buckle **1620**. However, it is to be understood that a wide variety of items may be used for the size adjustment feature including but not limited to: snaps, elastic, hook and loop fasteners, ropes, clips, buckles, and so on with sufficient holding power and tightness to retain the headgear accessory apparatus onto the helmet.

**[0135]** The strap **1618** runs through a channel **1624** in the flexible band before coming out of the band and through the buckle **1620**. A method of using the apparatus is similar to that described for the apparatus pictured in FIGS. **15-21**.

**[0136]** Some users of the apparatus may prefer to have a different style or look to a brim attached to the headgear attachment apparatus. In another embodiment of the headgear accessory attachment apparatus **1710** shown in FIGS. **24** and **25**, a brim **1718** has been permanently attached to the apparatus by stitching. The brim **1718** could also be removably attached via mating hook and loop fasteners or other suitable devices. In this embodiment, a lateral adjustment feature **1720** comprises a string **1721**, grommets **1722**, **1723**, and tightening device **1724**. In the figure, the tightening device is pictured as a cordlock, although other types of devices including knots, ties, clamps, wedges, and other suitable devices can be used. The string runs from a top strap **1725** to the lateral edge of the brim through a grommet hole, through channels **1726**, **1727** and back to a tightening device **1724**. The top strap **1725** may have distal attachment devices, illustrated in FIG. **25** as hook fasteners, at its ends **1725B**, **1725C**. These top strap distal attachment devices may start as lengthy extensions that the user can cut to length so that the top strap fits the user's helmet. These top strap distal attachment devices can then be connected to a brim connection device **1725D**, **1725E**, which are illustrated as hook fasteners in FIG. **25**. Although illustrated as hook and loop fasteners, distal attachment devices and brim connection devices may take many forms. Other examples of these devices include clips, loops, straps, buckles, snaps, magnets, and other suitable devices. In a method of using the device, the user installs the headgear accessory attachment apparatus **1710** with the attached brim **1718** to the headgear **1719** as described for the apparatus pictured in FIGS. **15-21**. To adjust the position of the lateral edges of the brim, the user would pull on the string **1721** and secure the desired position of the lateral brim edge by engaging the tightening device at the appropriate point so as to constrict the length of the string **1721**. In this way, the brim could look like a cowboy hat if preferred.

**[0137]** The apparatus may also have a stiffener that runs through a channel **1730** around the perimeter of the brim. The stiffener may be a flexible yet sturdy plastic rod. Wire, metal rods, or other suitable devices could be used. The stiffener is removable, foldable (or otherwise collapsible) and can be stored in a pocket **1750**. The ability to remove the rod allows the brim to be structurally supported or stiff when traveling at speeds yet collapsible and packable for easy transport. The user would simply slide the stiffener into a channel **1730** on the edge of the brim when required or remove the stiffener and store when not needed.

**[0138]** It should be noted that while the embodiments disclosed above are described as being used with outdoor sports helmets, military helmets, and hard hats, the invention is not so limited, and can be used in conjunction with a variety of headgear.

**[0139]** It should also be noted that any of the preferred embodiments may be packaged with headgear to form a headgear system. In one embodiment a system includes a type of headgear such as, e.g., a bike helmet model Venture, manufactured by Easton Bell Sports, Inc. (Van Nuys, Calif., USA) and an accessory attachment apparatus as described herein. A system for bicycling may include a helmet, accessory attachment apparatus, and a headlamp. Helmet systems may also include a variety of accessories but not limited to those listed herein and may also include covers, nets, and/or clips.

1. (canceled)

2. (canceled)

3. (canceled)

4. (canceled)

5. (canceled)

6. The apparatus of claim 14 further comprising a pocket for receiving a visor integrated with the headgear.

7. The apparatus of claim 11 further comprising at least one lateral extension selected from the group consisting of a brim and a bill mounted to the accessory connector.

8. (canceled)

9. The apparatus of claim 14 further comprising

an accessory permanently mounted to the band member wherein the accessory is selected from the group consisting of a headlamp, goggle, night vision goggle, helmet camera, rear light, visor, brim, decorative embellishment, headphone, ear muff, ear plug, mosquito netting, and mirror.

10. An accessory attachment apparatus for attaching to headgear, the headgear having a circumference, and a lower surface, the accessory attachment apparatus comprising:

a band member comprising a central opening for receiving the headgear and at least one size adjustment member for adjusting the size of the flexible band member from a resting configuration, to an active configuration when the band member is fitted onto the headgear and the size adjustment feature is locked; and

wherein the band member is sufficiently flexible to be manipulated from a floppy state in the resting configuration to a taut state in which the band member forms a secure clamp around a front edge of the headgear when the band member is fitted about the headgear and the size adjustment feature is locked, thereby prohibiting the apparatus from rising or rotating upwards on the headgear.

11. The apparatus of claim 10 further comprising an accessory connector located on the band member for mounting a headgear accessory to the band member.

12. The apparatus of claim 11 wherein the accessory connector comprises an accessory first connector and an accessory second connector spaced from the first connector along the flexible band member.

13. The apparatus of claim 12 further comprising a bill detachably attached to the apparatus via the accessory first connector and the accessory second connector such that a pressure relief channel is formed between bill and the band member.

14. The apparatus of claim 10 further comprising at least one spatial control feature in a frontal region of the band to bias the shape of the band member when fitted and locked to the headgear.

15. The apparatus of claim 10 wherein said band comprises a first inner diameter (ID) at a first section and a second ID at a second section of the band member, and wherein the first section is below the second section, and wherein the first ID is less than the second ID.

16. The apparatus of claim 11 further comprising a brim, said brim attached to the band member via the connector.

17. The apparatus of claim 10 wherein the band member has a pre-formed contour to match a shape of the headgear such that when the adjustment member is locked, the band member stays fixed to the headgear.

18. The apparatus of claim 10 wherein the band member further comprises an anti-slip component on an interior surface of the band member, said anti-slip component comprising at least one layer of a conformable material.

19. An accessory attachment apparatus for attaching to headgear, the headgear having a circumference, the accessory attachment apparatus comprising:

a flexible band member comprising a central opening for receiving the headgear and at least one size adjustment member for adjusting the size of the flexible band member to detachably fit about the circumference of the headgear when the band member is fitted onto the headgear and the size adjustment feature is locked;

a bill radially extending from the band member; and

an air flow relief channel disposed between the flexible band member and the bill, wherein the flexible band member is sufficiently flexible to form a clamp around a front edge of the headgear when the band member is fitted about the headgear and the size adjustment feature is locked, thereby prohibiting the apparatus from rising or rotating upwards on the headgear.

20. The apparatus of claim 19 wherein the bill is detachably connected to the flexible band member with at least one accessory connector.

21. The apparatus of claim 19 wherein the bill extends radially from the band member along a bill arc, the bill arc having an angle less than 360 degrees.

22. An accessory attachment apparatus for attaching to headgear, the headgear having a circumference, and a lower surface, the accessory attachment apparatus comprising:

a flexible band member comprising a central opening for receiving the headgear and at least one size adjustment member for adjusting the size of the flexible band member to detachably fit about the circumference of the headgear when the band member is fitted onto the headgear and the size adjustment feature is locked; and

a helmet accessory comprising a band engaging member and the band engaging member comprising a receiving space for receiving a portion of the band member, and wherein a portion of the flexible band member extends through the engaging member receiving space; and wherein the flexible band member is sufficiently flexible to form a clamp around a front edge of the headgear when the band member is fitted about the headgear and the size adjustment feature is locked, thereby prohibiting the apparatus from rising or rotating upwards on the headgear.

23. The accessory attachment apparatus of claim 22 wherein the band engaging member is a closed loop.

24. The accessory attachment apparatus of claim 22 wherein the band engaging member is a rigid open clip.

25. The apparatus of claim 16 further comprising a pressure relief channel formed between the brim and the band member.

26. The apparatus of claim 10 further comprising a brim permanently attached to the band member, and wherein a pressure relief channel is formed between the brim and the band member.

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